



PT. KEMAYASIA

CATATAN KONTROL HARIAN MESIN

Hand/Tanggal :

No. : F-PR-02-2A-1B
 Rev : 01
 Berlaku : 01 Jan 2006

Supervisor/Mandor

No Ruang

Proses : Pencampuran/Pengeringan/Gamulasy

MESIN

OVER TIME/SHIFT	II	III	IV	V	VI	VII	VIII	IX	X	XI	XII	Total (kg)
07:00-08:00	08:00-09:00	09:00-10:00	10:00-11:00	11:00-11:30	12:30-13:00	13:00-14:00	14:00-16:00	16:00-18:00	18:00-21:00	21:00-22:00	22:00-23:00	
15:30-16:00	16:00-17:00	17:00-18:00	18:30-19:00	19:00-20:00	20:00-21:00	21:00-22:00	22:00-23:00	23:00-24:00	00:00-01:00	01:00-02:00	02:30-03:00	
19:30-20:00	20:00-21:00	21:00-22:00	22:30-23:00	23:00-24:00	00:00-01:00	01:00-02:00	02:30-03:00	03:00-04:00	04:00-05:00	05:00-06:00		Total (kg)

REALISASI	(kg/Batu)
1. Pasirpan	
2. Persediaan	
3. Pergantian	
4. Listrik	
5. Kurang serama	
6. Kualitas	
7. Sertifikasi akhir	
8.	

DOWN TIME (Mesin berhenti)	Supervisor/Mandor
BREK DOWN (Kerusakan Mesin)	
IDLE TIME (Tidak Ada Rencana)	
PENGAWAS LINE	

TOTAL REALISASI	(a)	(b)	(c)	(d)	(e)	(f)	(g)	(h)	(i)	(j)	(k)	(l)
TOTAL REALISASI	Bats/batr	Bats/batr	% TOTAL BREAK DOWN TIME	Bats/batr	% TOTAL BREAK DOWN TIME	Bats/batr	% TOTAL BREAK DOWN TIME	Bats/batr	% TOTAL BREAK DOWN TIME	Bats/batr	% TOTAL BREAK DOWN TIME	Bats/batr
VOLUME TERCAJAJ	(a-b)	(c-d)	(e-f)	(g-h)	(i-j)	(k-l)	(m-n)	(o-p)	(q-r)	(s-t)	(u-v)	(w-x)
OUTPUT RATA-RATA	(a-b)	(c-d)	(e-f)	(g-h)	(i-j)	(k-l)	(m-n)	(o-p)	(q-r)	(s-t)	(u-v)	(w-x)
% EFISIENSI MESIN	(a-d/norm)	(e-h/norm)	(i-l/norm)	(m-p/norm)	(q-r/norm)	(s-t/norm)	(u-v/norm)	(w-x/norm)	(y-z/norm)	(aa-ab/norm)	(ac-ad/norm)	(ae-af/norm)

NOMOR URUT	NOMOR BETS	BOBOT SATUAN (kg)	JUMLAH (bats)	KETERANGAN	NAMA OPERATOR/PETUGAS	PARAF
1						
2						
3						
4						
5						
6						
7						
8						
10						
11						
12						
13						
14						
15						