

<b>Tramadol Hydrochloride (Injectable Grade)</b>			
<b>No. : RPB 301</b>	<b>Rev : 01</b>	<b>Eff. date : 18 07 10</b>	<b>Sign : [Signature]</b>

**1 Quality**

- 1.1 USP 39, 2016
- 1.2 CoA Sun Pharmaceuticals Industries Ltd, India

**2 Additional Requirements**

- 2.1 Endotoxine Bacteria : NMT. 2,1 Eu/mg
- 2.2 Microbial Limit Test
  - Total plate count : NMT. 1000 kol/g
  - Amounts of fungi and yeast : NMT. 100 kol/g
  - E. Coli : Negative
  - Samlmonella sp : Negative
  - Pseudomonas Aeroginosa : Negative
  - Staphylococcus Aureus : Negative
- 2.3 Arrival Date : NMT. 6 months from manufacturing date

**3 Certificate of Analysis from Manufacturer**

To be stated on the certificate

- 3.1 Manufacturer name and address
- 3.2 Product name, batch/lot number
- 3.3 Results of test and assays
- 3.4 Compliance with Quality and Additional Requirements
- 3.5 Quality designation
- 3.6 Date of manufacturing, expiration (year-month) and date of released (year- month-day)
- 3.7 Approval/signature of QA/QC responsibility

**4 Package**

Cardboard drum @25kg, double plastic PE, with original seal (inside and outside) from manufacture.  
 To be stated on goods, label original from manufacture at primary and secondary package each.  
 Preserve in tight containers.

**5 Labeling**

To be stated on goods **label original from manufacturer**, packing list and invoice:

- 5.1 Name of manufacturer and address
- 5.2 Product name, batch/lot number, manufacturing and expiration date
- 5.3 Quality designation
- 5.4 Gross/net weight
- 5.5 Number of packages

**6 Reference Documents**

- 6.1 USP 39, 2016
- 6.2 CoA Sun Pharmaceuticals Industries Ltd, India

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**7 History**

This specification is revision of RPB 301 revision 00 with change in the quality of USP 34 to USP 39, format document, and deleting the review point.

**8 Distribution**

In general, a copy of this specification is distributed to :

- 8.1 Procurement Dept.
- 8.2 Quality Control Dept.

**9 Approval**

Preparation steps	Position	Code	Signature	Date
Prepared by	Starting and Packaging Material Testing Assistant Manager	AM	<i>[Signature]</i>	180710
Checked by	Analytical Method Assistant Manager	LB	<i>[Signature]</i>	180710
Approved by	Quality Control Manager	AM	<i>[Signature]</i>	180710
	Research & Development Manager	LB	<i>[Signature]</i>	180710
	Quality Assurance Manager	PM	<i>[Signature]</i>	180710